

Ensuring Company and Contractor Qualifications:

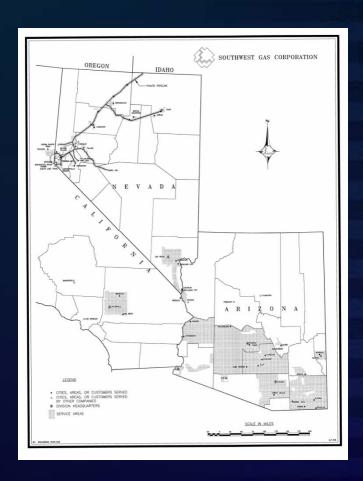
New Construction

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## Southwest Gas Corporation

- Arizona, California and Nevada
- 1.8 million customers
- 1,800 miles gas transmission pipelines
- 30,000 miles gas distribution main
- 1.75 million gas distribution services





#### Training at SWG

#### Training critical to success

- Over thirty Technical Instructors
  - SMEs in their field
  - Revise policy and procedure
  - Create/revise training materials
  - Provide technical instruction
    - Conduct knowledge, skill, and ability assessments
- Third party utilized to assist with evaluations of contractors













# Training Facilities







#### New Construction

- New construction OQ is not required by the code
- We ultimately own the facility being installed
- SWG included new construction right from the start



#### Examples

- Backfill
- Below Ground Coatings
- Inspection of materials
- Damage Prevention
- Pipe Joining
- Visual inspection of plastic joints

- Tapping and stopping
- Purging
- Line Marker Placement
- Squeezing
- Installation of valves
- Visual inspection of welded joints



#### Ensuring Qualification

- Implementation of the written program
- Main Elements:
  - Identifying the covered tasks
    - AOCs
  - Training
  - Evaluations
  - Qualifications
  - Program Effectiveness
  - Management of change



#### Covered Tasks/AOCs

- 73 covered tasks identified
  - Consortium
  - Industry public meetings
  - SMEs
- General training on AOCs conducted annually
- Covered tasks include task specific AOCs
- Field employees carry the AOC reference guide



### Is training needed?

- Training not required, but?
- When is it required?
  - When no prior experience exists
  - When a failure occurs during an assessment
  - When you have reason to believe the person no longer is qualified to perform a covered task
  - New process or equipment



## Training Development

- SMEs
- Line personnel
- Manufacturer supplied training
- Consultant developed



# Evaluation Development

- SME review
  - Written assessments
  - Oral assessments
  - Practical/demonstrable assessments
- Evaluation/Assessment Security
  - Questionmark<sup>TM</sup> Perception<sup>TM</sup>
- Pass/fail criteria



#### Qualifications

- Initial
- Re-qualification intervals
  - Suspension
- Revocation
- Three strike rule
  - Three opportunities to pass
    - Company employees 12 month ineligibility
    - Contractor employees are revoked

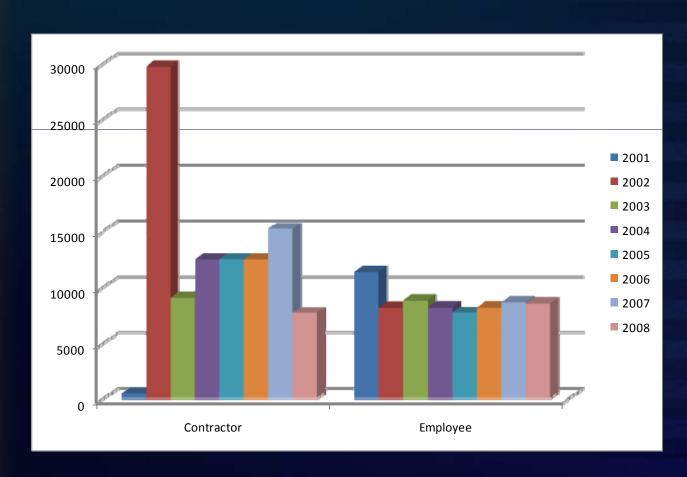


## Program Effectiveness

#### Annual review of program:

- Reports
- Training pass/fail
- Incident critiques
- Field audits







### Management of Change

- Manual revisions
  - Memo of "What's New"
  - Revision log
- Training Change
  - Determination as to whether qualification is affected
- Significant changes communicated to regulatory agencies



- Mitigates the threat of incorrect operation
  - Qualifying employees on new construction tasks
  - Field Audits
  - Inspection
    - Operation manual requirements



#### Summary

#### At Southwest Gas Corporation

- Training is an investment in the future
- New construction is considered part of our OQ program by choice
- Ensuring qualifications supports the safety and reliability of our system

