



PIPELINE HAZARDOUS MATERIALS SAFETY ADMINISTRATION (PHMSA)

Pipeline Transportation: Hydrogen and Emerging Fuels R&D

Public Meeting and Forum – Nov 30 to to Dec 02, 2021

TECHNOLOGY UPDATE

STARLINE CURED-IN-PLACE LINING (CIPL)

FOR REHABILITATION NATURAL GAS PIPELINES

PPM PROGRESSIVE
PIPELINE
MANAGEMENT
THE INFRASTRUCTURE RENEWAL SPECIALISTS

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ABOUT PROGRESSIVE PIPELINE



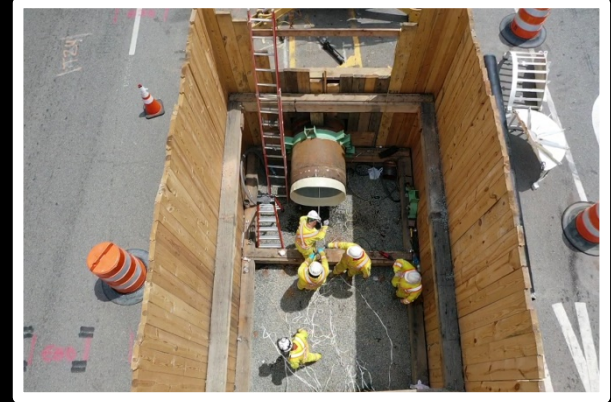
- ❑ Formed August 2002 – Starting our 20th Year in Operation
- ❑ USA Licensee for Starline CIPL Since Inception
- ❑ Facilities in Wenonah, NJ and Deer Park, NY
- ❑ 200 Employees & 500 Pieces of Specialized Pipeline Equipment / Trucks
- ❑ Rigorous Training (OQ, Starline, OSHA, Road Safety & Hazwoper)



STARLINE HISTORY & PEDIGREE



- ❑ Invented by Karl Weiss Group – Berlin Germany
- ❑ First Starline Installation in USA was 1998
- ❑ Over 1,000,000 Feet of Gas Mains Lined in 15 States (To Date)
- ❑ \$15m Invested by USDOT , GTI, NYSEARCH & Gas Utilities for Testing
- ❑ Technology Continues to Evolve to Face Emerging Needs



THE STARLINE PROCESS - SOP



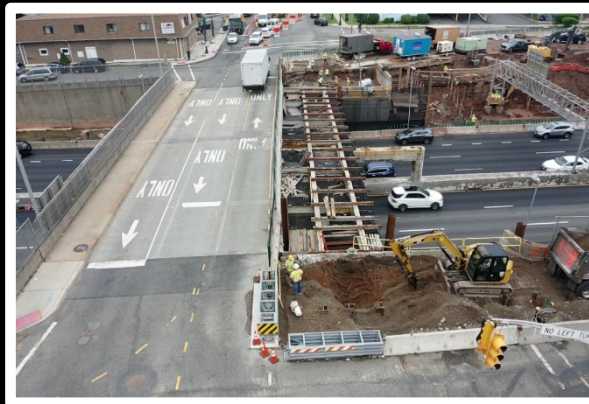
- ❑ Site Selection, Layout & Project Design
- ❑ Pre-Lining Site Preparation (Turn-Key or Utility Provided)
- ❑ CCTV Inspection & Pipeline Cleaning (Includes PCB Decon)
- ❑ Liner Inversion & Ambient Pressure Curing
- ❑ Post Lining Inspection, Pressure Test & Tie-In



SITE SELECTION



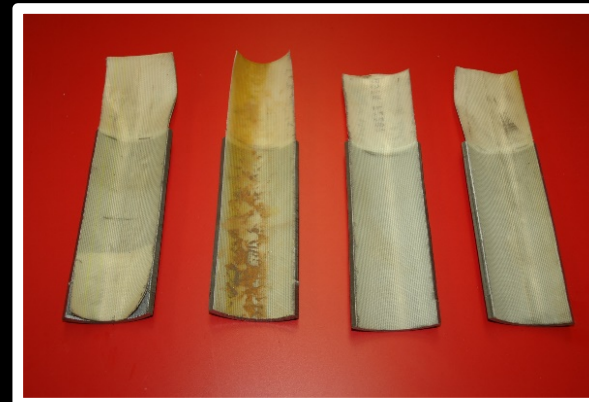
- ❑ Crossings (Bridges, Railroads, Rivers, Highways, Intersections)
- ❑ Large Diameter Pipe Where Throughput Cannot be Reduced
- ❑ Urban Centers & Areas of High Concern (Inner Cities, Hospitals, Churches)
- ❑ High \$ Restoration areas (Curb to Curb Paving, Stringent & Costly Stips)
- ❑ Urgent Response where a main break or leak occurs



PHMSA TESTING (2017)



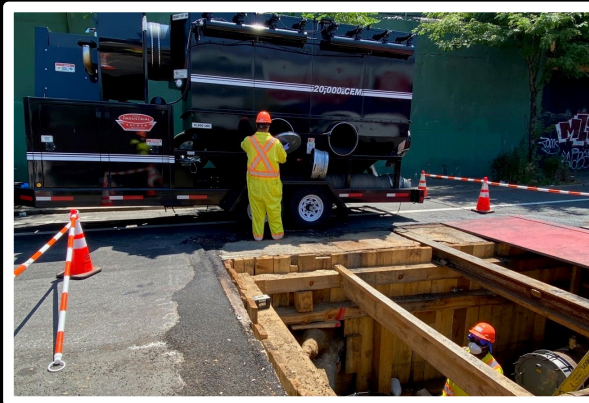
- ❑ 2017: PHMSA – NYSEARCH TESTING AT CORNELL
- ❑ Testing showed 100-year plus service life of pre-existing lined pipe.
- ❑ Confirmed localized debonding at weak joints remained gas tight.
- ❑ Study paved way for technology advancements to address industry needs.
- ❑ Link Original Reports & Video <https://primis.phmsa.dot.gov/matrix/PrjHome.rdm?prj=502>



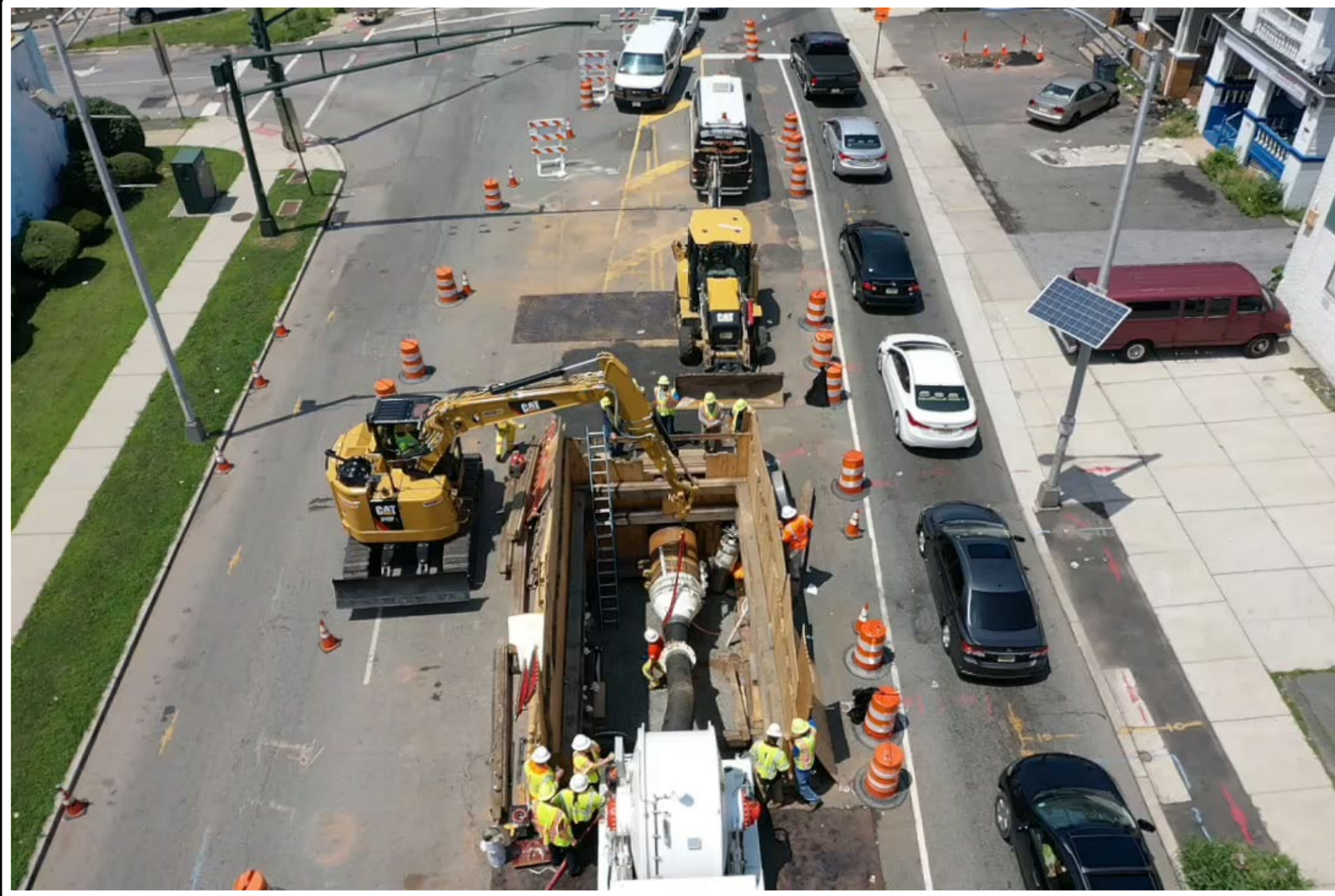
TECH ADVANCES POST 2017 TESTING



- ❑ High-Capacity Cleaning Head For Large Diameter Pipe
- ❑ 40,000 CFM Dust Recovery Units – More Efficient Waste Recovery
- ❑ State of the Art Lining Drums – Larger Size & Longer Distances
- ❑ Remote Monitoring of Lined Pipe during Curing Process
- ❑ Advance Robotics Platform for Surface Prep & Service Reinstatement



42" Gas Main – East Orange, NJ - 2019



NEW LINING DRUM



LINER CUT OUT



WHAT'S NEXT

- ❑ Broadband Electro-Magnetic Spectrum (BEM) – (Ready Now)
- ❑ Structural CIPL for Bare Steel Mains (In Development with Karl Weiss)
- ❑ Lining Gas Mains near Steam Mains (R&D Opportunity)
- ❑ Liner Resistance to Hydrogen (R&D Opportunity)
- ❑ Lining Live Gas Environment (R&D Opportunity)

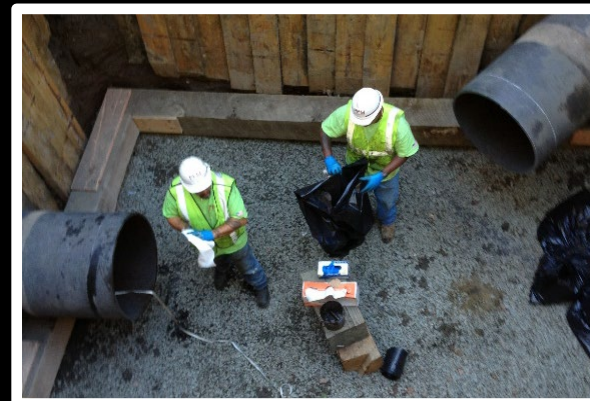
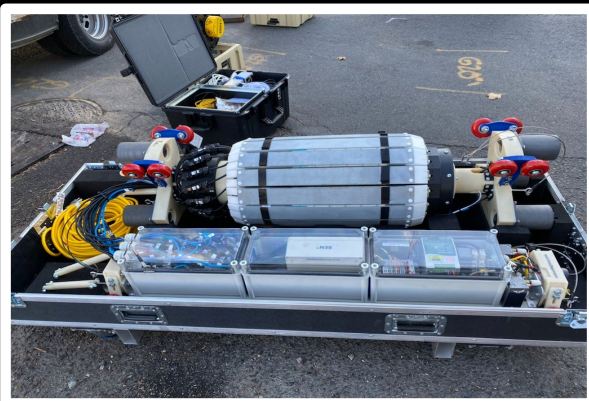
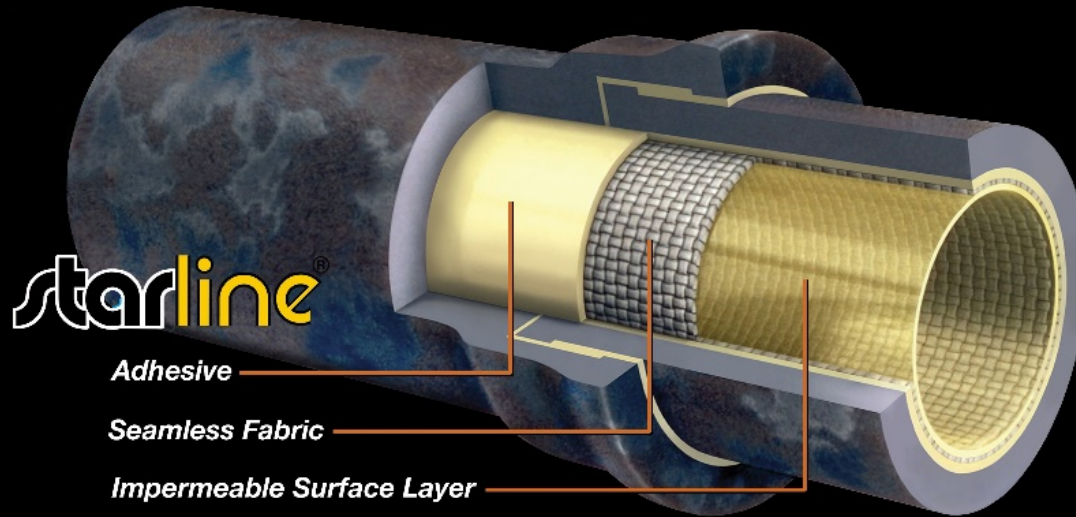


Tabelle 2: Ergebnisse der Gas-Permeation am unbeschichteten PUR-Schaum

Gas	Diffusion [10 ⁻⁸ cm ² /s]	Löslichkeit
		[10 ⁻³ cm ³ (STP)/cm ³ x cmHg]
O ₂	43	0,57
N ₂	21	0,24
He	1076	0,07
H ₂	374	0,23
CO ₂	13	16,21
CH ₄	14	0,74

PPM PROGRESSIVE PIPELINE MANAGEMENT

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THANK YOU . . .
QUESTIONS?

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